

## Avoiding Salinity from the Chrome Tanning Process

*Richard Daniels\**

"Green Croft", Moulton Lane, Boughton, Northampton, NN2 8RF

\*Corresponding author, Email: r.daniels@greentech.plus.com,

Tel: +44 (0) 1604 843260, Mob: +44 (0) 7717352735,

**Abstract:** Salinity as a component of TDS is unaffected by tannery effluent treatment. Over and above salt preservation (which technically can be avoided), the major source of salinity is the conventional acid/salt pickle process. Many attempts have been made to replace this process, but these methods cause major changes to the leather characteristics and have not been accepted by tanners.

A process was developed for a high uptake chrome tannage that produced high quality leathers and operated on full-scale production for many years. This process was based on the discharge of a conventional acid/pickle bath before a low-float chrome tannage, followed by chrome fixation at high temperature/low pH. Subsequently this was rationalised in two separate full-scale investigations:

- by draining, adjusting and recycling the used acid/salt pickle to minimise the salinity
- recycling of the used tanning float to minimise the chrome use/discharge.

However, more recent investigations by other research associations and universities show ways that the process could be further rationalised. The recycled pickle liquor could be made-up using alternative salt to sodium chloride that could be removed from the drainings/washings that follow tanning, and within effluent treatment.

A poster presentation would be a powerful way of bringing these proven techniques and amendments together. It would illustrate as a route that tanners might follow to:

- eliminate sodium chloride from the acid pickle.
- ensure a very low TDS as a result of the pickle/chrome tanning process.

**Key words:** Salinity; process